

# **Product Specification**

E245 Spraybond

E245 Spraybond is a sprayable contact adhesive with a fast drying formula of synthetic polymers and solvent, which, by means of propellant gas with constant pressure is made sprayable without the help of electricity and compressor. Make sure to read and follow instructions for usage prior to use.

## **Technical data**

Base:	Synthetic Polymers diluent
Colour:	Blue
Specific weight:	0.68 to 0.75 gram cm <sup>3</sup>
Application temperature:	>+5°C
Shelf Life:	18 months in unopened packaging in a well ventilated and dry storage place at temperatures above +5°C and away from direct sunlight. Protect from frost. The vessels can not be reused.



### Packaging

Pressure vessel (Gross weight: 21kg/ Net weight adhesive: 17kg. Net volume adhesive: 19 L) 48 pressure vessels/pallet = 1008 kg.

#### Consumption/Coverage

General use: 200 g/m2 (about 65-75 m2 / barrel). Fleecebacked membranes: 450 g/m2.

#### Directions for use

E245 Spraybond is a sprayable contact adhesive specially for bonding SealEco EPDM membranes to different substrates. This adhesive is used as a contact adhesive. Keep distance of 10-25 cm and apply evenly to coat both bonding surfaces. Let the glue dry until hand dry, add the parts to be bonded togethher, then press it firmly with a roller (drying time is about 2-5 minutes.) Open time is 2-30 minutes after application (depending on ambient influences). Make sure to provide adequate ventilation. We recommend attending a training course before using this adhesive to assure proper quantity of adhesive.

#### Suitable substrates

E245 Spraybond is a sprayable contact adhesive specially designed for bonding an EPDM membrane to most materials, such as: laminated insulation, wood, concrete and steel. Surfaces must be clean, dry and free of dirt, dust, oil, paint and grease. Not to use on bitumen. Concrete, cellular concrete or other porous substrate to be sprayed twice. First time left to dry as a primer before applying the adhesion layer.

#### Warning

Product is extremly flammable packed in pressurized cannister. Make sure to read material safety data sheet before transport, storage or usage.