

Product Specification

Paste Adhesive 3300

Adhesive based on synthetic rubber. Applied for adhering SealEco EPDM and Butyl membranes to horizontal and vertical substrates with standard type of a hand gun or a putty spade.

Technical data

Base:	Adhesive based on synthetic rubber
Colour:	Black
Flash point:	<0°C
Viscosity (at 20°C):	4,500 ±2,000 Pa.s
Solids:	78 ±2 %
Density (at 20°C):	1.200 ±50 kg/m ³
Shelf life:	9 months if stored cool, dry in unopened original packing. Store in a well ventilated place.



Packaging

600 ml/sausage 12 pcs/box 60 boxes/pallet 537kg/pallet

Consumption

8-12 meters / 600 ml sausage.

Application instructions

Apply the adhesive in stripes onto the substrate with a cartridge gun, then, after a few minutes, place the strip onto the adhesive and press down firmly with a roller.

The maximum open time limit depends very much on the weather (max 5min at 20°C 50% RH) In general, leaving things uncovered for a maximum of five minutes still produces satisfactory bonding. Bonding on warm substrates reduces the open time limit considerably!

When adhering vertically it may be necessary, depending on the weight of the strip, to detach it for a moment after applying the adhesive by pressing down the strip, then place it again and press down firmly (contact adhering).

The minimum processing temperature is +5°C. Check the instruction manual for more detailed information.

Substrate

Paste Adhesive 3300 provides an excellent adhesion on many materials, such as EPDM/Butyl rubber, hard PVC, acrylic glass, SVS, RVS, stone, concrete, light weight concrete, lead, wood and bituminous substrates. Contact Adhesive 5000 cannot be used on EPS, XPS or softened PVC membranes. The substrates must be clean, free from oil and grease, and dry. Wet substrates or substrates covered with moisture must be dried before adhering. Dirty surfaces and tools may be cleaned with Cleaning Wash 9700. Consult the installation manual for more instructions.

Warning

Paste Adhesive 3300 is inflammable. Avoid open flames or other sources of ignition.
Read MSDS before use.