

TECHNICAL DATA SHEET

EPDM SEAM TAPE

EPDM Seam Tape is used for joining two panels of SealEco EPDM together. The product is durable and flexible and provides immediate adhesion when in contact with the membrane. EPDM Seam Tape should always be used in conjunction with Single Ply Primer.

Technical data

Base:	Synthetic Rubber
Colour:	Black
Thickness:	0.9 mm
Shelflife:	12 months in original packaging. Store in a dry, cool place between +5°C and 30°C



Width (mm)	Roll length (m)	Rolls/case (pcs)	Weight/case (kg)	Cases/pallet (pcs)
76	30.48	4	9.5	56

Directions for use

The EPDM membranes to be joined should be clean, dry, smooth and free from creases or tension. If necessary, the membrane can be cleaned with Cleaning Wash 9700 before joining. Mark the position of the Seam Tape on the field membrane with a marker or chalk. Using a scrub pad, apply Single Ply Primer to both surfaces. Wait until the Single Ply Primer has flashed off. Do not leave exposed for longer than 20 minutes (at 20°C 50% RV).

Unroll the Seam Tape onto the field membrane and press firmly using a 40 mm wide silicone roller. Gently fold the top piece of splice onto the tape and remove the release foil towards the outside of the lap at an angle of 45°. Using a silicone roller, press the top layer of the membrane onto the Seam Tape, working towards the edges to remove any trapped air.

Seam Tape should not be installed in temperatures below 5°C and above 40°C. Stop immediately in case of any precipitation, risk for condensation, mist or heavy winds.

A scrub pad can be used for 30 m splice. When it has dried out, do not reuse it, or clean it. Follow carefully the installation instructions.

Note

Please read the MSDS before use.

Disclaimer

Information contained in this data sheet is up-to-date and correct as at the time of issue. For latest version please always check www.sealeco.com