

# **TECHNICAL DATA SHEET**

# EPDM PE DRAIN

Roof drain in polyethylene (HDPE) equipped with a collar made of SealEco EPDM. The drain can be installed in combination with all Sealeco EPDM roofing membranes.



#### Technical data

Type of tube:	Polyethylene HDPE		
Thickness:	Min 3 mm; depending on diameter		
EPDM type:	Standard EPDM		
Thickness:	1.2 mm		
Colour:	Black		
Shelflife:	Store cool and dry in the original packaging. There are no limitations in shelf life.		

Diameter (mm)	Length (mm)	Collar (mm)	Flow rate (L/sec)	Package (pcs/carton)
50	500	280x280	To be determined	20
56	500	280x280	To be determined	18
63	500	280x280	To be determined	15
75	500	280x280	To be determined	15
90	500	280x280	5.2	12
110	500	400x400	8.9	9
125	500	400x400	To be determined	9
160	500	400x400	To be determined	4
200	500	500*500	To be determined	4
250	500	500*500	To be determined	4

Availability depending on country. Other measurements on demand. Contact your local supplier for more information

#### Directions for use

Check the installation manual for correct positioning of the drain.

Connection between the PE drain and the water drain shall be completely air and watertight. When passing the vapour barrier, make sure that the connection is vapour tight and condensation is not possible. Convection between the pipe and the substrate is to be avoided. Once the pipe is correctly mounted, the EPDM collar can be properly spliced with cold splicing technique. Consult the instruction manual before use.

## Suitable substrates

Cold splicing can only be done on SealEco EPDM membranes. The EPDM membrane has to be clean and dry. Oxidized surfaces have to be grinded and cleaned with Cleaner 9700. Splicing is possible between +5°C and 30°C. Splicing is not allowed during precipitation.

### Disclaimer

Information contained in this data sheet is up-to-date and correct as at the time of issue. For latest version please always check www.sealeco.com