

# TECHNICAL DATA SHEET

## PASTE ADHESIVE 3300

Glue based on a synthetic rubber, suitable for bonding SealEco EPDM and Butyl on both horizontal and vertical surfaces. Paste Adhesive 3300 is applied with a caulking gun or a glue comb.



### Technical data

<b>Base:</b>	Adhesive based on synthetic rubber
<b>Colour:</b>	Dark grey
<b>Consistence:</b>	Paste
<b>Flash point:</b>	<-5°C
<b>Viscosity (at 20°C):</b>	4500000 mPa.s
<b>Density (at 20°C):</b>	1,2 g/cm <sup>3</sup>
<b>Solids:</b>	76,50 %
<b>VOC content:</b>	264 g/l
<b>Shelf life:</b>	12 months in a well ventilated and dry storage place at temperatures in between +5°C and 30°C.

### Packaging

Content (ml/piece)	Pieces/box	Weight/box (kg)	Boxes/pallet	Weight/pallet (kg)
600	12	10	60	625

Availability depending on country. Please contact your local supplier for more information.

### Coverage

8 - 12 metre / 600 ml

### Directions for use

Paste Adhesive 3300 is a ready-to-use adhesive specially developed for bonding CladSeal EPDM membranes. It can only be applied in dry weather conditions at temperatures in between +5°C and 30°C. At temperatures between 5°C and 15°C SealEco recommends to pre-heat the adhesive to a maximum of 30°C prior to use. At all times, the temperature of the adhesive shall be >15°C when applying. Apply the adhesive in beads onto the substrate with a caulking gun, then, after a few minutes, place the EPDM strip into the adhesive and press down firmly with a silicone pressure roller. The maximum exposure time depends very much on the weather (max. 5 min. at 20°C - 50% RH). Bonding on warm substrates reduces the exposure time limit considerably! When adhering vertically it may be necessary, depending on the weight of the EPDM strip, to apply it as a contact adhesive. Apply the adhesive on the substrate, roll the rubber strip into the adhesive, and take it off immediately. Wait for approximately 5 minutes for the adhesive to flash off and apply again. Roll firmly again with a pressure roller. Applied adhesive that has not dried out can be removed with Cleaning Wash 9700. Once the adhesive has totally cured it cannot be dissolved by cleaning and must be mechanically removed.

### Suitable substrates

Paste Adhesive 3300 provides an excellent adhesion on many materials, such as EPDM/Butyl rubber, hard PVC, acrylic glass, stainless steel, aluminum, bricks, concrete, light weight concrete, lead, wood and bituminous substrates. Paste Adhesive 3300 can't be used on EPS, XPS or softened PVC membranes. The substrate shall have a temperature of minimum +5°C, be clean, dry, and free from oil and grease. In case of porous substrates, Primer 9800 should be applied and left to dry before applying Paste Adhesive 3300. Consult the installation manual for more instructions.

### Note

Paste Adhesive 3300 is highly flammable. Read the safety data sheet (MSDS) before transport, storage and usage.

### Disclaimer

Information contained in this data sheet is up-to-date and correct as at the time of issue. For latest version please always check [www.sealeco.com](http://www.sealeco.com).